

**MASTER
HALCO®**

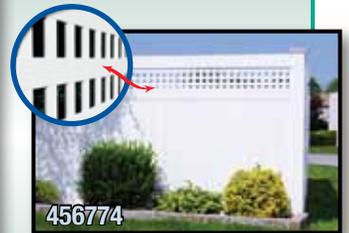


Privacy



Allusions® Privacy Panels are manufactured to feature a "V"-Jointed tongue and groove board. Privacy Panels come with a wide variety of decorative tops. Every section includes a metal reinforcement channel in the bottom rail to help create a stronger and longer lasting fence.

We offer a **Privacy Panel** for every taste and in a variety of colors as well.



Semi-Privacy



6" BOARD WITH STEPPED VICTORIAN TOP

The *Allusions*[®] Semi-Privacy line has one of the largest selections we offer.

Customers are invited to pick one of our pre-made styles or to custom design their own.

Semi-Privacy panels are specially designed to offer privacy without a "closed in" feeling.

Available in White, Gray and Beige.



SEMI-PRIVACY LATTICE
(SQUARE LATTICE AVAILABLE)



LATTICE ALSO COMES IN
BEIGE, GREEN & GRAY!



OLD ENGLISH STYLE

CUSTOM
DESIGN
YOUR OWN
PANEL!



BOARD ON BOARD WITH ORNAMENTAL TOP



BOARD ON BOARD
WITH DIAGONAL LATTICE



6" BOARD WITH CLOSED VICTORIAN TOP



5' WHITE: 457904
5' BEIGE: 457908
6' WHITE: 457974
6' BEIGE: 457978
3" BOARD SEMI-PRIVACY



4' WHITE: 458044
4' BEIGE: 458048
5' WHITE: 458114
5' BEIGE: 458118
ALTERNATING BOARD SEMI-PRIVACY



6" BOARD



5' WHITE: 458174
5' BEIGE: 458178
6' WHITE: 458244
6' BEIGE: 458248
BOARD ON BOARD

Contemporary Picket



456804 - 4' WHITE 3" PICKET - DOG EAR TOP - SCALLOPED
458388 - 4' BEIGE 3" PICKET - DOG EAR TOP - SCALLOPED

Allusions® Contemporary Picket offers what is known as the "good neighbor" approach to fencing for homeowners. It is a fence that features both sides of the panels being exactly the same. It is manufactured to follow the basic picket fence design with an added twist. The pickets are assembled THROUGH the rails instead of simply being attached to them. This is what gives the fence its unique and useful appearance.

Available in heights from 2' to 8'.

SAMPLE OF THRU-RAIL



457004 - 4' WHITE 3" PICKET - POINTED TOP
458318 - 4' BEIGE 3" PICKET - POINTED TOP

1. 7/8" x 6" with Dog Ear Cap
2. 7/8" x 1 1/2" with Pointed Cap
3. 7/8" x 3" with Dog Ear Cap
4. 7/8" x 3" with Pointed Cap
5. 1 1/2" x 1 1/2" with Pyramid Cap

WHITE	BEIGE	GRAY

SEE SAMPLES FOR ACTUAL COLORS

Picket Top Styles



DOG EAR



POINTED



CROWN TOP SPACE PICKET



4' WHITE: 456804
4' BEIGE: 458388
3" PICKET - DOG EAR TOP - SCALLOPED



1 1/2" PICKET - POINTED TOP - SCALLOPED



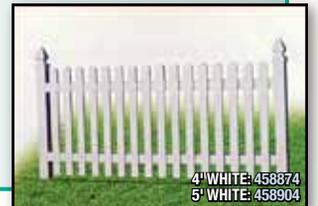
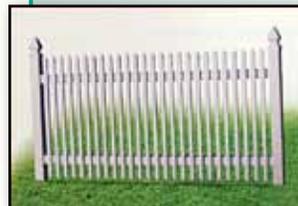
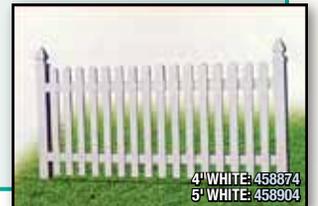
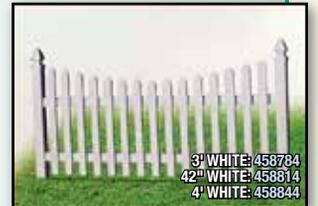
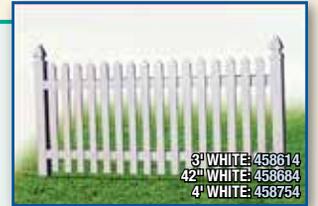
3' WHITE: 458414
3' BEIGE: 458418
4' WHITE: 458354
4' BEIGE: 458488
3" PICKET - DOG EAR TOP

Traditional Picket



Allusions® Traditional Picket looks like the traditional "nail-on style" wood picket fence. This face mounted picket panel can be manufactured with three different picket widths. Narrow, standard or wide. These can be assembled with either a regular spacing or a reduced spacing for extra security.

Also available in optional through-rail construction.



Ornamental Picket



Allusions® Ornamental 1" x 1" Picket offers a vinyl alternative to the wrought iron fence. It enables the homeowner to maintain the look of wrought iron without the maintenance. All panels are manufactured with a metal reinforcing channel in the bottom rail for strength that will not fail.

MIX 'N' MATCH ORNAMENTAL PICKET TOPS ON ANY BASE.



*PICKETS ONLY AVAILABLE IN WHITE

Classic Victorian Picket



456324
CLASSIC VICTORIAN SCALLOPED TOP

Allusions® Classic Victorian Picket is a maintenance free look alike of the old red cedar fence.

All of the panels are designed with the classic look in mind.

Available in White, Gray and Beige.



456254
CLASSIC VICTORIAN STRAIGHT TOP



CLASSIC VICTORIAN STAGGERED TOP



457064
CLASSIC VICTORIAN STEPPED TOP



457064 STEPPED

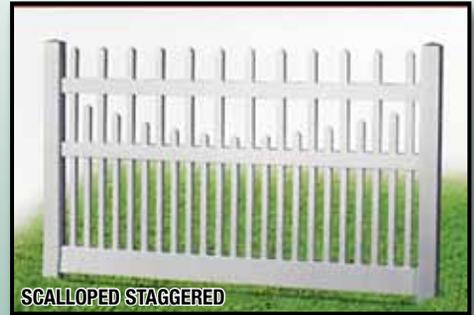


456324 SCALLOPED TOP

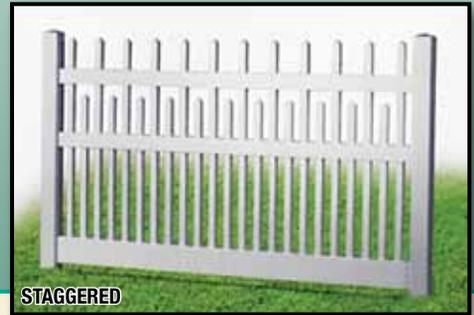


FRAMED TOP

3' WHITE: 458974
4' WHITE: 459044



SCALLOPED STAGGERED



STAGGERED

Post Cap Styles



EXTERNAL FLAT



BALL



COACHMAN



SOLAR



PALACE SOLAR



TEARDROP



GOthic



NEW ENGLAND

Colors & Curves



RADIUS SECTION WITH MAJESTIC™ 8" x 8" POSTS



(BEIGE)



(GRAY)



GRAY AND WHITE MIX 'N' MATCH™ COMBINATION



456008



BOARD ON BOARD WITH ORNAMENTAL TOP





Pick your Colors/Bends

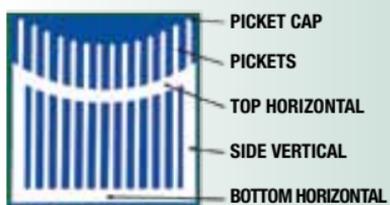
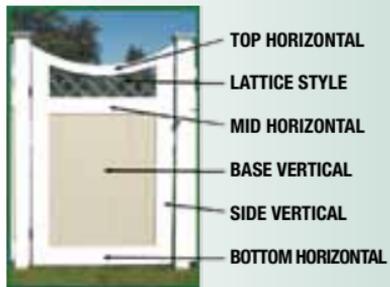
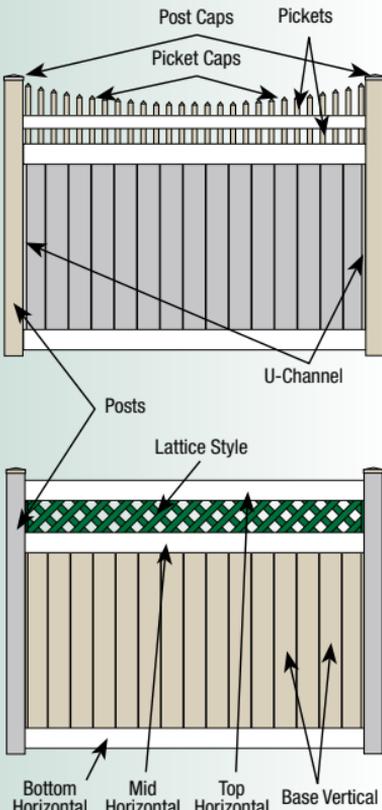
Beige • White • Grey • Green* • Other

COMPONENT

COLOR/BEND

LATTICE STYLE	_____
TOP HORIZONTAL	_____ / _____
MIDDLE HORIZONTAL	_____ / _____
BOTTOM HORIZONTAL	_____ / _____
SIDE HORIZONTAL	_____
BASE VERTICAL	_____
PICKET CAP	_____
PICKET	_____
U-CHANNEL	_____
POST	_____
POST CAP	_____
HINGES	_____
LATCH	_____
DROP ROD	_____
OTHER	_____

Mix-n-Match™ Choices
Any piece, any color*



*GREEN ONLY COMES IN LATTICE



What Makes *Illusions*® Vinyl Products Different?

All the profiles that go into our *Illusions*® line of vinyl fencing are made from extruders using advanced chemistry and state of the art proprietary tooling and manufacturing equipment. All of the polyvinyl components that go into our fence, deck, and railing systems are constructed of scientifically formulated 100% virgin co-extruded vinyl compounds. There are no reprocessed fillers added to weaken or compromise color and structural stability.

Illusions® brand vinyl fencing uses top-grade materials from the nations leading extruders of vinyl products. The materials are a custom blended mix of stabilizers, impact modifiers, processing aids and pigments. Long term weathering studies have shown these products tin stabilized, acrylate modified formulations with high levels of titanium dioxide (a pigment and UV light screener) result in the best retention of color, gloss and toughness.

Our vinyl has the industry leading standard of 10 parts per 100 TiO₂ (titanium dioxide) to give its vinyl the longevity and performance of a lifetime product.

Illusions® Profiles go through the following rigid quality control tests

Visual inspection (Operators & Quality Control)

- Surface
- Straightness

Dimensional Tests

- Quality control charts
- Go/no go gauges
- Critical dimensions and tolerances
- Customer fabrication tool fixtures
- Frequency: every 1-2 hours impact tests
- Drop dart (8lb. Pointed weight) no penetration at less than 1.4 in lb./mil
- Checks for compound formulation and extrusion work level
- Frequency: every shift
- Water bath at 180 degrees F. for 30 minutes, no more than 2.2% distortion
- Checks for residual stress
- Frequency: every shift



Oven Tests

- Air temperature at 300 degrees F. for 30 minutes, no blistering, cracking or flaking
- Frequency: every shift

Grand Arbors



With so many beautiful variations available, it would be difficult to show them all. We have provided a few examples of different combinations that can be designed by you. We allow you, the customer, to be the creative force behind the look and feel of your *Illusions*® Grand Arbor.*



*See the *Illusions*® Grand Arbors Brochure for more information on our 108 styles.

Pergolas



Gates

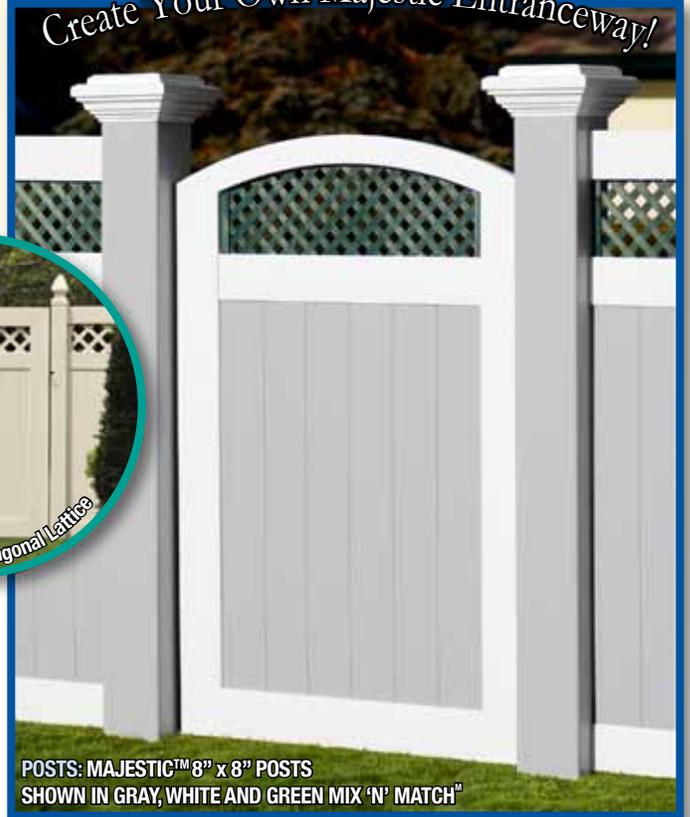
Create Your Own Majestic Entranceway!



457074  VICTORIAN STEP DOWN



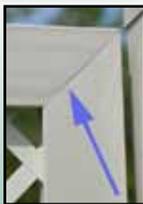
459153 T&G with Diagonal Lattice



POSTS: MAJESTIC™ 8" x 8" POSTS
SHOWN IN GRAY, WHITE AND GREEN MIX 'N' MATCH®



The
Best
In The
Business



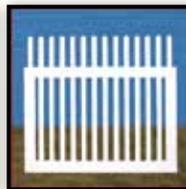
UNI-WELD[™]
CONSTRUCTION



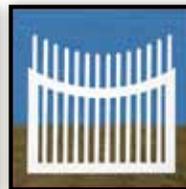
Crown Spaced Picket



456334 - Victorian
Scalloped Top Privacy



456304 - Victorian
Straight Topped Privacy



Victorian Picket Scalloped



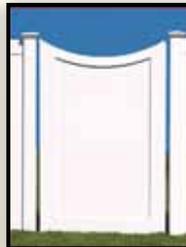
Victorian Picket Crowned



456234 - Victorian
Stepped Top Privacy



456884 - Victorian
Straight Topped Privacy



T&G Scalloped



456084 - T&G Crowned



T&G Scalloped with
Diagonal Lattice



456164 - T&G Crowned
With Diagonal Lattice



T&G Scalloped, Crowned
Mid-Rail w/Diagonal Lattice



T&G Crowned, Lattice Topped
With Concave Mid-Rail



T&G Scalloped Victorian
Picket Topped



T&G Crowned Victorian
Picket Topped

Illusions® Vinyl Railing



COLONIAL SPINDLE PICKET SHOWN WITH PORCH POST VRPP44-108. ALSO SHORT NEWEL POSTS VRNP44-48 AVAILABLE

We offer one of the most complete lines of vinyl railings on the market today.

The *Illusions*® Vinyl Railing System™ is great for patios, decks and steps. All railing panels we manufacture contain 100% virgin co-extruded compounds. **ICC-ES AC174 Certified.**

Our railings are offered in a combination of colors. Beige, Gray and White.



Post Caps Available



SOLAR



EXTERNAL FLAT



BALL



COACHMAN



PALACE SOLAR



TEARDROP



GOthic



NEW ENGLAND



COLONIAL



TRADITIONAL

Mix-n-Match™ Colors



WHITE



BEIGE (BG)



GRAY (GY)



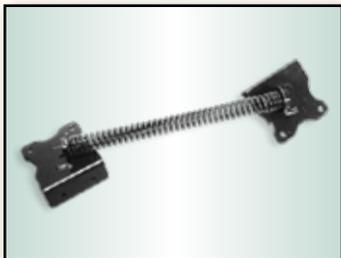
COLONIAL SPINDLE PICKET T-RAIL TOP AND 2" X 3.5" BOTTOM RAIL



TRADITIONAL PICKET 1.5" X 1.5", 2" X 3.5" TOP AND BOTTOM RAIL

Hardware

All *Illusions*® Gate Hardware is manufactured using only the highest quality materials and held to the same rigorous specifications we use for all our products. Our hardware is designed to our specifications for our products.



457722



457702



108912



457762



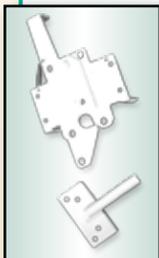
044476



457752



457732



457754



457714



457764



457772



457734



457712



198002



448272



Front Cover Main Photo: 456538 - 6' Privacy - White Rails with Beige Boards
Back Cover: Majestic™ End Post, Classic Victorian Section, New England Caps, Pergola, Uni-Weld™ Gate.

1.888.MH.FENCE (toll-free)
www.MasterHalco.com
www.MHillusionsfence.com



Chain-link
Ornamental
Wood
Vinyl