

Spectra Bond® Color Chain Link Recommendations



Spectra Bond® Chain Link

FABRIC

Spectra Bond® Polymer Coating Extruded and Adhered to Zinc-Coated Steel Wire per ASTM F 668 Class 2a.

Fabric Gauge	6 gauge, 9 gauge, 10 gauge, and 11 gauge core
Fabric Mesh	3/8", 1/2", 5/8", 1", 1-1/4", 1-1/2", 1-3/4", and 2"
Fabric Height	3', 42", 4', 5', 6', 7', 8', 9', 10', and 12'
Fabric Selvage	Knuckle - Knuckle (KK) for 5' and Under; for mesh sizes 1" and smaller. Knuckle - Knuckle (KK) or Knuckle - Twist (KT) for 6' and over.

FRAMEWORK - TYPE 1

Spectra® Polyester, 3 mils minimum, over galvanized steel ASTM F 1043, Group 1a, standard weight pipe, schedule 40. Hot-dipped galvanized with a minimum average 1.8 ounces per square foot of zinc-coated surface area.
Note: Heavy Mil Schedule 40 available upon request.

FRAMEWORK - TYPE 2

Spectra® Polyester, 3 mils minimum, over galvanized steel ASTM F 1043, Group 1c, with a minimum yield strength of 50,000 PSI. Protective coating per ASTM F 1043, external coating type B, zinc with organic overcoat, 0.9 ounces per square foot minimum zinc coating with chromate conversion coating and verifiable polymer film.
Note: Heavy Mil Schedule 40 available upon request.

Top Rail	1-5/8" O.D. Polyester Standard Weight Pipe (0.140" wall thickness, 2.27 lb./ft.)	1-5/8" O.D. Polyester Deluxe Quality (DQ) Pipe (0.111" wall thickness, 1.83 lb./ft.)
Line Posts	2-3/8" O.D. Polyester Standard Weight Pipe (0.154" wall thickness, 3.65 lb./ft.)	2-3/8" O.D. Polyester Deluxe Quality (DQ) Pipe (0.130" wall thickness, 3.12 lb./ft.)
Terminal Posts	2-7/8" O.D. Polyester Standard Weight Pipe (0.203" wall thickness, 5.79 lb./ft.)	2-7/8" O.D. Polyester Deluxe Quality (DQ) Pipe (0.160" wall thickness, 4.64 lb./ft.)

Gates

Fabric	Same Gauge and Mesh as Chain Link Selected
Frame	Same as Top Rail Selected

Fittings

Tension and Brace Bands	Polyester Coating, 3 Mils Minimum, Over Hot-Dipped Galvanized Pressed Steel
Caps, Eye Tops, Rail Ends	Polyester Coating, 3 Mils Minimum, Over Hot-Dipped Galvanized Pressed Steel or Aluminum
Sleeves	Polyester Coating, 3 Mils Minimum, Over Hot-Dipped Galvanized Steel
Tie Wires	Polyester Coating, 3 Mils Minimum, Over Zinc-Coated Steel Wire

Slats - Privacy

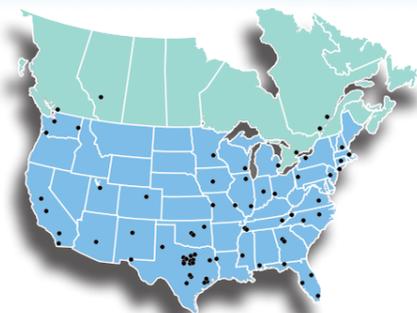
Material Composition	Polyethylene Thermoplastic
Colors	Green, Black, Brown, Gray, Redwood, Blue, Desert Sand



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Spectra Bond® Color Chain Link... made to withstand

Spectra Bond® is a step above for Master Halco's color commercial and industrial chain link fence systems. It is extruded bonded wire, which is a better alternative to simple extruded wire. The adhesive added before the wire is extruded seals the vinyl to the wire. This ensures years of attractive and reliable performance with a better protection against nature.

Ball Parks



Perimeter Fence



Tennis Courts



Schools



Government Facilities



High-Security Facilities



Our Spectra Bond® Fencing System

Premium quality fabric and framework is guaranteed for 15 years.



15 Year Warranty



Meets and Exceeds all ASTM Standards

Features and Benefits:

- Zinc-coated steel framework is thoroughly cleaned during the pre-treatment process, then color coated with a 3 mil minimum polyester layer for protection from corrosion.
- All galvanized wire has a 15 mil minimum extruded and adhered polyvinyl chloride coating for dual protection from corrosion and the elements.
- Fittings are made of galvanized steel with a 3 mil minimum of polyester coating for added protection.

Available Colors

Choose from 3 Spectra Bond® colors that will enhance any installation and blend in beautifully with any environment.



Available Wire Gauges (Finish and Core)

Use the core gauge number when ordering.



Available Mesh Sizes

